Al

at least one connection conductor joined to said metal layer by welding; and

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at least one semiconductor component disposed directly on said substrate body facing said metal layer.

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Claim 4 (amended). The semiconductor module according to claim 3, wherein said substrate body is at least one of a direct copper bonded substrate and an active metallic brazed substrate.

In the Specification:

Replace the paragraph between page 4, line 19 and page 4, line

21 with the following: - It is particularly advantageous in

this context for the substrate body to be configured as a DCB substrate or an active metallic brazed (AMB) substrate.--